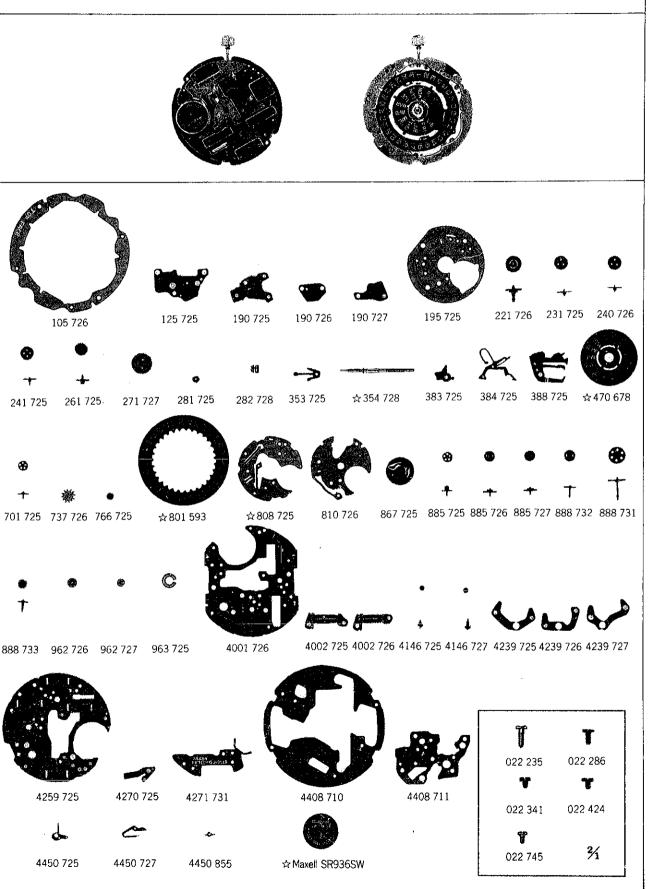
SEIKO

QUARTZ

Cal. 7A38A

PARTS CATALOGIE

Cal. 7A38A



4450 725

105 726

261 725-

241 725

Cal. 7A38A

Characteristics

Casing diameter :

Ø 29.0 mm

Maximum height:

4.6 mm

Jewels :

15 j

Frequency of quartz crystal oscillator: 32,768 Hz (Hz=Hertz..... Cycles per second) Driving system : Step motor (2 poles)

Regulation system : Rotary step switch

Chronograph

Chronograph test system Calendar (day and date)

Instant setting device for day and date calendar

Train wheel setting Battery life indicator

PART NO.	PART NAME	PART NO.	PART NAME
105 726	Dial seat	4146 725	Step rotor C (for minute)
125 725	Train wheel bridge	4146 725	Step rotor D (for 5/100 second)
190 725	Chronograph second bridge	4146 727	Step rotor B (for second)
190 726	Chronograph minute bridge	4239 725	Rotor stator A (for time)
190 727	Chronograph 5/100 second bridge	4239 726	Rotor stator C
195 725	Calendar plate		(for chronograph minute)
221 726	Center wheel & pinion	4239 726	Rotor stator D
231 725	Third wheel & pinion		(for chronograph 5/100 second)
240 726	Small second wheel	4239 727	Rotor stator B
241 725	Fourth wheel & pinion		(for chronograph second)
261 725	Minute wheel	4259 725	Anti-magnetic shield plate
271 727	Hour wheel	4270 725	Battery connection $(-)$
281 725	Setting wheel	4271 731	Battery connection (+)
282 728	Clutch wheel	4408710	Circuit block spacer
353 725	Friction spring for second counting	4408 711	Setting wheel spacer
	wheel	4450 725	Change-over switch lever
☆354728	Winding stem	4450 727	Switch lever
383 725	Setting lever	4450 855	Rotary step switch
384 725	Yoke	022 235	Dial screw
388 725	Setting lever spring	022 286	Anti-magnetic shield plate screw
☆470678	Day star with dial disk	022 286	Battery connection (+) screw
701 725	Fifth wheel & pinion	022 341	Chronograph second bridge screw
737 726	Date corrector setting wheel	022 424	Train wheel bridge screw
766 725	Intermediate minute wheel	022 424	Chronograph minute bridge screw
☆801593	Date dial	022 424	Chronograph 5/100 second bridge
☆808 725	Date dial guard		screw
810 726	Date jumper	022 424	Coil block screw
867 725	Day and date driving wheel	022 424	Setting lever spring screw
885 725	Second-counting intermediate wheel	022 745	Date dial guard screw
885 726	Minute-counting intermediate wheel	011 151	Lower hole jewel for 5/100 second
885 727	5/100 second-counting intermediate		counting wheel
003717	wheel	011 306	Upper hole jewel for second counting
888 732	Second-counting wheel	0.7000	wheel
888 731	Minute counting wheel	011 306	Upper hole jewel for 5/100 second
888 733	5/±00 second counting wheel	0,,000	counting wheel
962726	Intermediate wheel for calendar	011 542	Upper hole jewel for fifth wheel
,01,10	cerrection correction	011 542	Upper hole jewel for 5/100 second-
962727	Additional intermediate wheel for	011 5.12	counting intermediate wheel
702 / 2/	calendar correction	011 542	Lower hole jewel for 5/100 second-
963 725	Snap for day star with dial disk		counting intermediate wheel
_	Circuit block	011 552	Lower hole jewel for step rotor
4001 726	Coil block A (for time indication)	011 552	Lower hole jewel for step rotor
4002 725 4002 725	Coil block B (for chronograph second)		(chronograph minute)
	Coil block C (for chronograph minute)	011 552	Lower hole jewel for step rotor
4002 726	Coil block D	011332	(chronograph second)
4002 726		1 011 550	
	(for chronograph 5/100 second)	011 552	Lower hole jewei for step rotor
4146 725	Step rotor A (for time)		(chronograph 5/100 second)

Cal. 7A38A

PART NO.	PART NAME	PART NO.	PART NAME
011 568	Upper hole jewel for rotor stator	027 172	Tube for coil block screw
011 568	Upper hole jewel for rotor stator	☆027 141	Tube for anti-magnetic shield plate
011 000	(chronograph minute)		screw (A)
011 568	Upper hole jewel for rotor stator	027 141	Tube for battery connection (+)
017 000	(chronograph second)		screw (A)
011 568	Upper hole jewel for rotor stator	☆027 143	Tube for anti-magnetic shield plate
01,000	(chronograph 5/100 second)		screw (B)
011 739	Upper hole jewel for center minute	027 143	Tube for battery connection (+)
011,07	wheel		screw (B)
023 337	Tube for setting lever spring screw	☆027 144	Tube for anti-magnetic shield plate
023 351	Guide tube for setting lever spring	'	screw (C)
020 001	screw	027 171	Tube for chronograph second bridge
027 138	Tube for train wheel bridge	027 758	Setting lever pin
027 138	Tube for chronograph minute bridge	027 768	Switch lever axle
027 138	Tube for chronograph 5/100 second	027 760	Switch lever pin
J., 100	bridge	027 761	Switch pin
027 139	Tube for yoke screw	☆ Maxell SR936SW	Silver oxide battery

Remarks :

Winding stem

☆354 728 ······Refer to the photograph on the front page.

If the combination of the winding stem and case is unknown, check the case number and refer to "SEIKO Quartz Casing Parts Catalogue" to choose a corresponding winding stem.

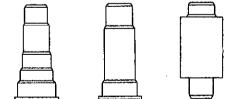
Day star with dial disk

If any other type of day star with dial disk is required, specify the number printed on the

Date dial

\$801 593 (Black figures on white background) Used when the crown is located at **8** o'clock position and the calendar frame is at **3** o'clock position.

If any other type of date dial is required, specify ① Cal. No. ② The crown position ③ The calendar frame position and ④ Dial No.



Tube for anti-magnetic shield plate (A), (B), (C)

☆027 141

\$027 143 \Refer to the illustration on the right.

☆027 144

☆027 141

☆027 143

☆027 144

Battery

☆ Maxell SR936SW······The substitutive battery might be added to the applied battery in the future.
In that case please refer to separate "BATTERY LIST FOR SEIKO QUARTZ WATCHES".

TECHNICAL GUIDE



CAL. 7A38A





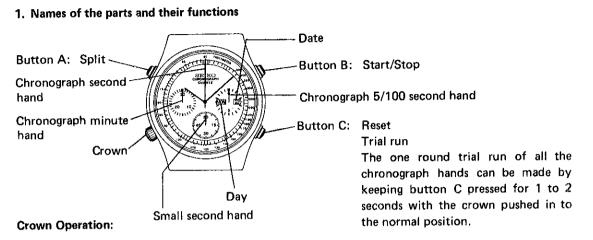
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	A Cotting lover enring serous ~ Rotor stator A	7

I. SPECIFICATIONS

	Cal. No.	7A38A		
Item				
Time indication		Hour, minute and small second hands		
Stopwatch function		Minute, second, and 5/100 second		
Additional mechanism		Calendar function (day and date)		
		Electronic circuit reset switch		
		Train wheel setting device		
		Battery life indicator		
		Chronograph hands trial run function		
		Chronograph hands resetting function		
		Counter function		
Loss/gain		Monthly rate at normal temperature range: less than 15 seconds		
	Outside diameter	φ31.1 mm		
Movement size	Casing diameter	φ29.0 mm		
	Height	4.4 mm without battery		
Regulation system		Rotary step switch (1 step = 0.26 sec./day)		
Measuring gate by quartz tester		Use the 10-second gate.		
Battery		Maxell SR936SW, U.C.C. 394		
		Battery life is approximately 2 years.		
		Voltage: 1.55V		
Jewels		15 jewels		

II. DESIGNATION AND OPERATION



Normal position: Free

1st click:

• Day and date setting

Day setting: Turn the crown clockwise.

Date setting: Turn the crown counterclockwise.

Be careful not to press any buttons at this time, as that will move the respective hands.

Counter

The chronograph hands can be used as counter scales by each push of button A, B, or C.

• Chronograph hands resetting

To reset the chronograph hands, press the respective buttons until they reach their reset position.

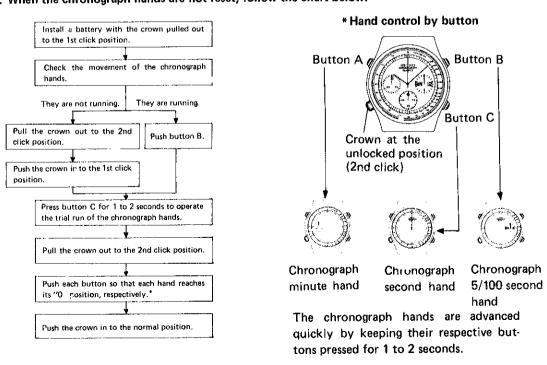
• Remaining time measurement

Have the hands start from the desired positions by pressing button B, and the remaining time to "0" can be seen.

2nd click: Time setting

By turning the crown clockwise or counterclockwise, the hour and minute hands can be turned back or advanced respectively.

2. When the chronograph hands are not reset, follow the chart below.



III. LIST OF THE SCREWS USED

Shape	Part No.	Name	Shape	Part No.	Name
	022 424	Train wheel bridge screw (2 pcs.) Chronograph minute bridge screw (1 pc.)		022 341	Chronograph second bridge screw (3 pcs.)
		Chronograph 5/100 second bridge screw (1 pc.) Coil block screw (4 pcs.) Setting lever spring screw (1 pc.)		022 286	Antimagnetic shield plate screw (5 pcs.) Battery connection (+) screw (2 pcs.)
	022 745	Date dial guard screw (3 pcs.)		022 235	Dial screw (2 pcs.)

IV. DISASSEMBLING, REASSEMBLING, AND LUBRICATING

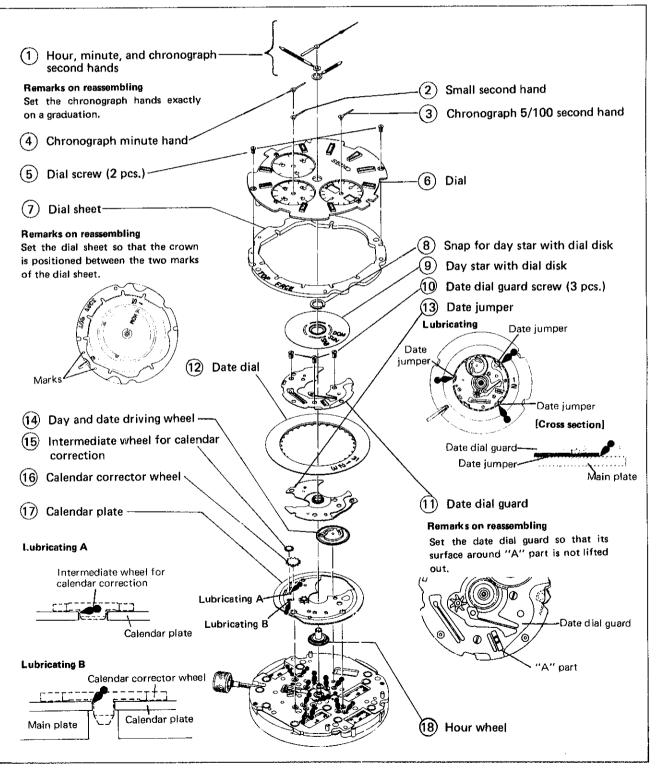
Disassembling procedures Figs.: 1 → 72

Reassembling procedures Figs.: 72 → 1

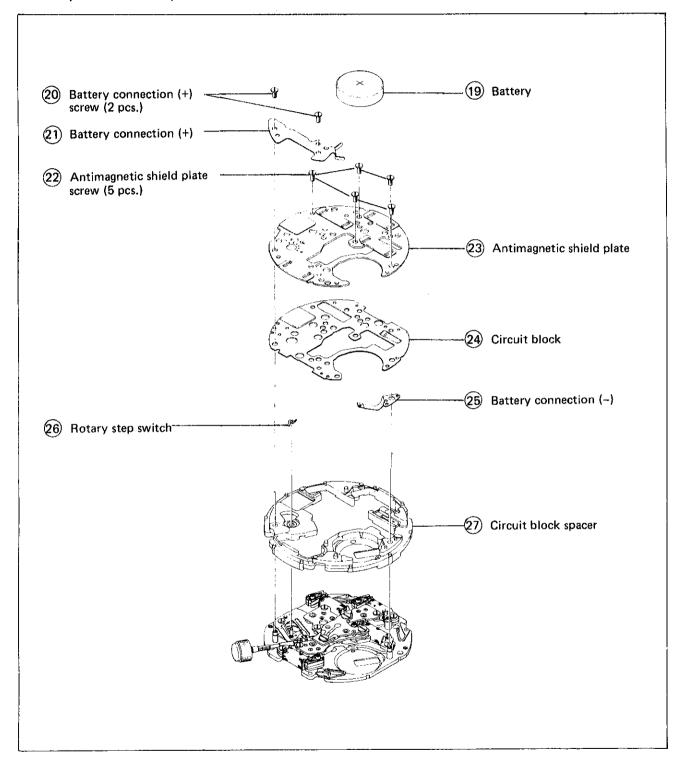
Lubricating: Moebius A

SEIKO Watch Oil S-6

1. Hands ~ Hour wheel

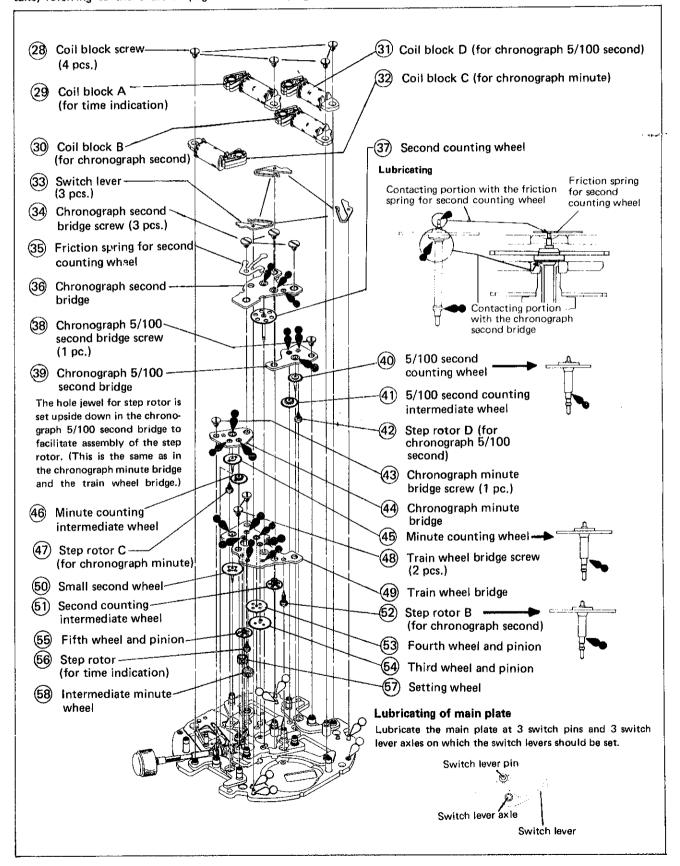


2. Battery ~ Circuit block spacer

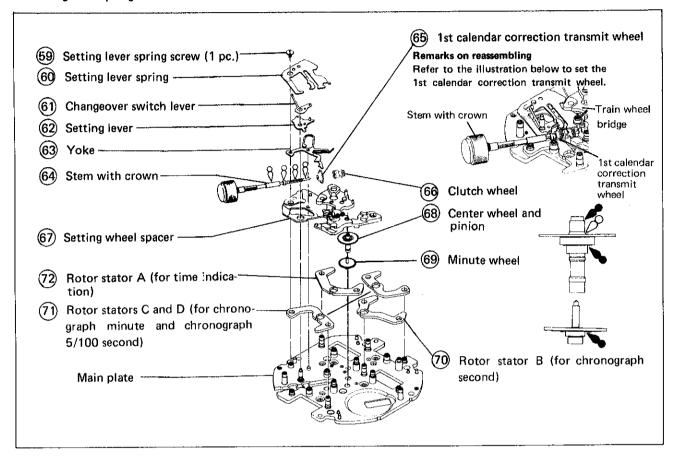


3. Coil block screw ~ Intermediate minute wheel

There are many kinds of bridges, wheels and pinions, step rotors, and coil blocks. Be sure not to set wrong ones by mistake, referring to the chart on page 7 for identifying them. The setting position of the gear train is shown on page 7.



4. Setting lever spring screw ∼ Rotor stator A



• Setting position of the gear train

