# SEIKO

**QUARTZ** 

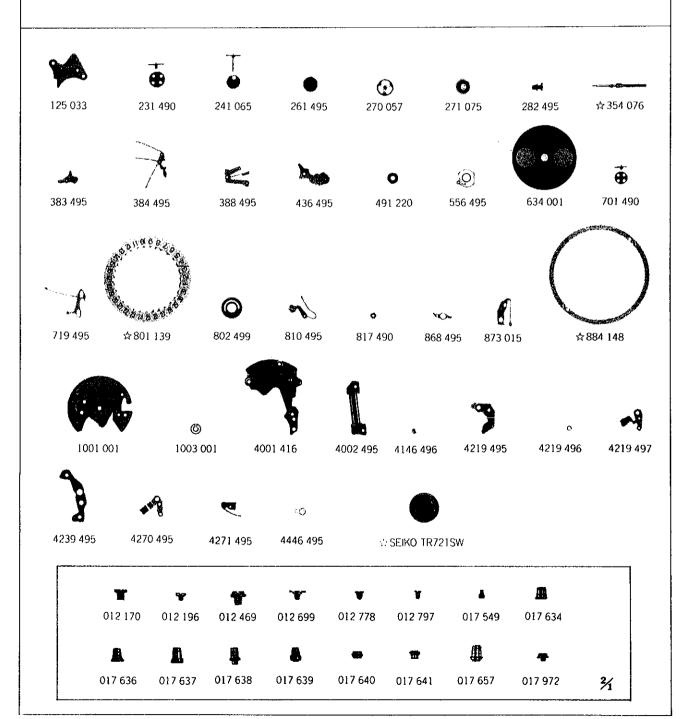
Cal. 7434A

# PARTS CATALOGUE

# Cal. 7434A







# Cal. 7434A

### Characteristics

Casing diameter :

 $\textbf{22.0} \times \textbf{21.7} \; \text{mm}$ 

Maximum height :

3.6 mm

Jewels :

2 i

Driving system : Step motor (2 poles)

Frequency of quartz crystal oscillator : 32,768 Hz (Hz - Hertz . . . . Cycles per second)

Regulation system : Trimmer condenser

Train wheel setting

Calendar (Date)

Lunar calendar function

Electronic circuit reset switch

Battery life indicator

|                    |   | TT              | r                                   |
|--------------------|---|-----------------|-------------------------------------|
| PART NO.           | PART NAME   | PART NO.        | PART NAME                           |
| 125 033            | Train wheel bridge  | 012 699         | Day finger screw                    |
| 231 490            | Third wheel & pinion  | 012 778         | Setting lever spring screw          |
| 241 065            | Fourth wheel & pinion                                       | 012 797         | Day jumper screw                    |
| 261 495            | Minute wheel  | 017 549         | Minute wheel pin                    |
| 270 057            | Center minute wheel   | 017 634         | Tube for train wheel bridge (A)     |
| 271 075            | Hour wheel  | 017 636         | Tube for coil block screw (A)       |
| 282 495            | Clutch wheel  | 017 637         | Tube for coil block screw (B)       |
| ☆354 076           | Winding stem  | 017 638         | Tube for circuit block screw (A)    |
| 383 495            | Setting lever   | 017 639         | Tube for circuit block screw (B)    |
| 384 495            | Yoke (Clutch lever)   | 017 640         | Tube for setting lever spring screw |
| 388 495            | Setting lever spring  | 017 641         | Tube for lower end-piece screw      |
| 436 495            | Lower end-piece for third wheel                             | 017 657         | Tube for train wheel bridge (B)     |
| 491 220            | Dial washer   | 017 972         | Eccentric dial pin                  |
| 556 495            | Date finger   | ☆ SEIKO TR721SW | Silver (II) oxide battery           |
| 634 001            | Moon phase indicator  |                 |                                     |
| 701 490            | Fifth wheel & pinion  |                 |                                     |
| 719 495            | Day corrector   | 1               |                                     |
| ☆801 139           |   |                 |                                     |
| ☆801 338           | Date dial   |                 |                                     |
| ☆801 339 [         | Date diai   |                 |                                     |
| ☆801 343           |   |                 |                                     |
| 802 499            | Date driving wheel  |                 |                                     |
| 810 495            | Date jumper   |                 |                                     |
| 817 490            | Intermediate date wheel                                     |                 |                                     |
| 868 495            | Day finger  |                 |                                     |
| 873 015            | Day jumper  |                 |                                     |
| ☆884 148           | Holding ring for dial                                       |                 |                                     |
| 1001 001           | Moon phase unit   |                 |                                     |
| 1003 001           | Moon phase indicator snap                                   |                 |                                     |
| 4001 416           | Circuit block   |                 |                                     |
| 4002 495           | Coil block  |                 |                                     |
| 4146 496           | Step rotor  |                 |                                     |
| 4219 495           | Battery connection insulator (A)                            |                 |                                     |
| 4219 496           | Battery connection insulator (B)                            |                 |                                     |
| 4219 497           | Battery connection insulator (C)                            |                 |                                     |
| 4239 495           | Rotor stator  |                 |                                     |
| 4270 495           | Battery connection ()                                       |                 |                                     |
| 4271 495           | Battery connection (+)                                      |                 |                                     |
| 4446 495           | Crystal unit cushion  |                 |                                     |
| 011 541            | Upper hole jewel for step rotor                             |                 |                                     |
| 011 541            | Lower hole jewel for step rotor  Train wheel bridge screw   |                 |                                     |
| 012 170<br>012 170 | Coil block screw  |                 |                                     |
| 012 170            | Circuit block screw   |                 |                                     |
| 012 170            |   |                 |                                     |
| 012 170            | Moon phase unit screw Lower end-piece screw for third wheel |                 |                                     |
| 012 198            | Case screw  | ]               |                                     |
| V12 407            | Case Sulew  |                 |                                     |

 $<sup>\</sup>Re \otimes \text{Please}$  see remarks on the reverse page. Part numbers in light letters are not shown in photos

## Cal. 7434A

### Remarks:

### Winding stem

☆354 076 ·····Refer to the photograph on the front page.

If the combination of the winding stem and case is unknown, check the case number and refer to "SEIKO Quartz Casing Parts Catalogue" to choose a corresponding winding stem.

### Date dial

☆801 139(Black figures on white background)

☆801 338 (White figures on black background) Use

.....Used when both the crown and the calendar frame

☆801 339(Black figures on gold background) are located at 3 o'clock position.

If any other type of date dial is required specify ① Cal. No. ② The crown position ③ The calendar frame and ④ Dial No.

### Holding dial for dial

☆884 148 ·······The type of a holding ring for dial is determined based on the design of cases.

If the shape of holding ring for dial is different from the photograph, check the

If the shape of holding ring for dial is different from the photograph, check the case number and refer to "SEIKO Quartz Casing Parts Catalogue" to choose a corresponding holding ring for dial.

### Battery

SEIKO TR721SW ...... The substitutive battery might be added to the applied battery in the

In that case, please refer to separate "BATTERY LIST FOR SEIKO QUARTZ WATCHES".

Note that SEIKO battery is marked with "SEIZAIKEN" on its (+) side.

### TECHNICAL GUIDE SEIKO QUARTZ Cal. 7434A

The SEIKO Quartz Cal. 7434A has a lunar calendar function, and its particular disassembling and reassembling procedures are shown on the back. For details other than the lunar calendar mechanism, refer to the "TECHNICAL GUIDE, Cal. 7430A, 7431A and 7439A".

### I. SPECIFICATIONS

| Cal. No.             |                  | 7434.\   |  |  |  |
|----------------------|------------------|--|--|--|--|
| Time indication      |                  | 3 hands (Hour, minute, and second hands)   |  |  |  |
| Driving system       |                  | Step motor (Compensating driving pulse system)   |  |  |  |
| Additional mechanism |                  | <ul> <li>Calendar function (Date)</li> <li>Lunar calendar function</li> <li>Train wheel setting device</li> <li>Electronic circuit reset switch</li> <li>Battery life indicator</li> </ul> |  |  |  |
| Loss/gain            |                  | Monthly rate at normal temperature range: less than 15 seconds   |  |  |  |
| Movement<br>size     | Outside diameter | φ25.3 mm 21.7 mm between 3 o'clock and 9 o'clock sides 22.0 mm between 6 o'clock and 12 o'clock sides  |  |  |  |
|                      | Casing diameter  | φ22.0 mm   |  |  |  |
|                      | Height           | 3.4 mm without battery   |  |  |  |
| Regulation system    |                  | Trimmer condenser  |  |  |  |
| Battery              |                  | SEIKO (SEIZAIKEN) TR721SW Battery life is approximately 3 years. Voltage: 1.55V  |  |  |  |
| Jewels               |                  | 2 jewels   |  |  |  |

### II. LIST OF THE SCREWS USED

| Part No. | Name  | Shape   | Part No.  | Name  |
|----------|---|---|---|---|
| 012 170  | Train wheel bridge screw (2 pcs.) Coil block screw (1 pc.) Circuit block screw (3 pcs.) Moon phase unit screw (1 pc.) |   | 012 196   | Lower end-piece screw<br>for third wheel (1 pc.)  |
|          |   |   | 012 778   | Setting lever spring screw<br>(1 pc.)   |
| 012 797  | Day jumper screw (1 pc.)  |   |   |   |
| 012 469  | Case screw (2 pcs.)   |   | 012 699   | Day finger screw (1 pc.)  |
|          | 012 170<br>012 797  | Train wheel bridge screw (2 pcs.) Coil block screw (1 pc.) Circuit block screw (3 pcs.) Moon phase unit screw (1 pc.)  Day jumper screw (1 pc.) | Train wheel bridge screw (2 pcs.) Coil block screw (1 pc.) Circuit block screw (3 pcs.) Moon phase unit screw (1 pc.)  O12 797 Day jumper screw (1 pc.) | Train wheel bridge screw (2 pcs.) Coil block screw (1 pc.) Circuit block screw (3 pcs.) Moon phase unit screw (1 pc.)  O12 797  Day jumper screw (1 pc.)  O12 699 |

### III. DISASSEMBLING, REASSEMBLING, AND LUBRICATING

Disassembling procedures Figs. :

1) → (2

Reassembling procedures Figs. :

**23** → **1** 

Lubricating:

Types of oil

Moebius A

SEIKO Watch Oil S-6

Oil quantity

C Extremely small

Normal quantity

OCC> Liberal

