

# SERVICE MANUAL & PARTS LIST

REF. NO. S/M-1228

OCT. 2013

MODULE NO.

QW-3410



GW-9400-1

Ver.1 : Feb. 2016

**CASIO®**

(WITHOUT PRICE)

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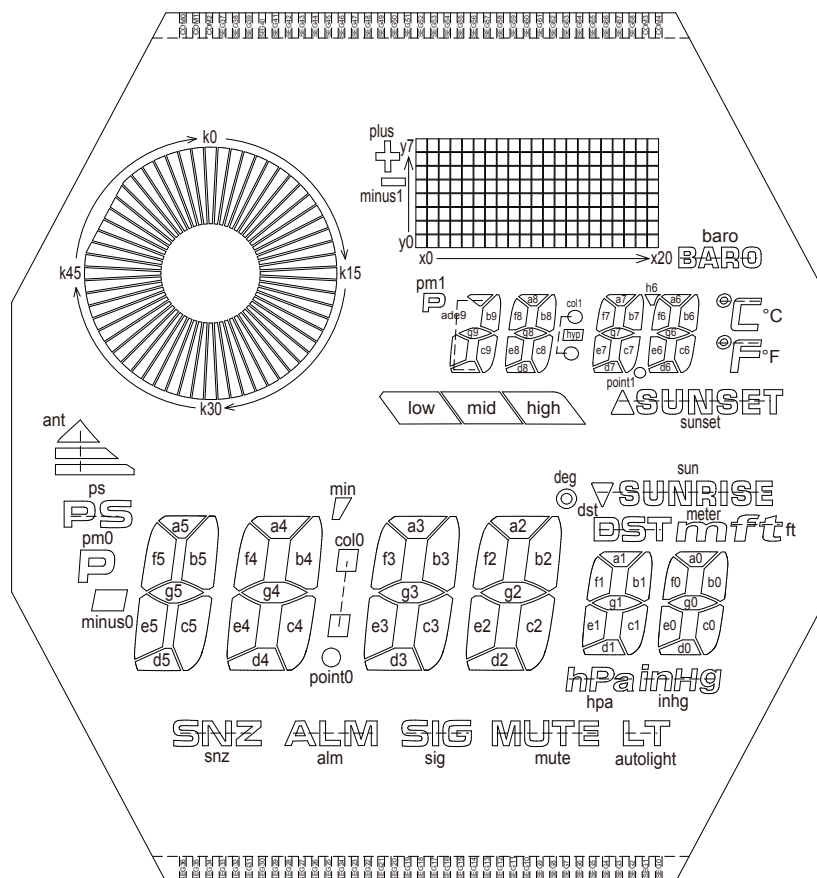
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# 1. SPECIFICATIONS: MODULE QW-3410

Item	Detail																		
Battery	CTL1616 (Storage battery) <b>Note: Use CTL1616 only. Other storage battery or CR1616 can cause damage to the watch.</b>																		
Battery life	Approx. 8 months																		
Current consumption	1.32 $\mu$ A maximum See page 16																		
Alarm system	Piezo plate on Cover/Back																		
Accuracy	$\pm 15$ sec./month																		
Accuracy setting system	Theoretical regulation																		
Accuracy checking	See page 17																		
Functions	<ul style="list-style-type: none"><li>Timekeeping: Hour, minutes, seconds, p.m. (P), year, month, day, day of the week, Time format: 12-hour and 24-hour Calendar system: Full Auto-calendar pre-programmed from the year 2000 to 2099</li><li>Time Calibration Signal Reception: Auto receive 6 times a day (5 times a day for the Chinese calibration signal) ; Remaining auto receives cancelled as soon as one is successful; Manual receive; Receive Mode Receivable Time Calibration Signals: Mainflingen, Germany (Call Sign: DCF77, Frequency: 77.5 kHz); Anthorn, England (Call Sign: MSF, Frequency: 60.0 kHz); Fort Collins, Colorado, the United States (Call Sign: WWVB, Frequency: 60.0 kHz); Fukushima, Japan (Call Sign: JJY, Frequency: 40.0 kHz); Fukuoka/Saga, Japan (Call Sign: JJY, Frequency: 60.0 kHz); Shangqiu City, Henan Province, China (Call Sign: BPC, Frequency: 68.5 kHz)</li><li>Altimeter: Measurement range: -700 to 10,000 m (-2,300 to 32,800 ft.) without reference altitude Display range: -10,000 to 10,000 m (-32,800 to 32,800 ft.) Negative values can be caused by readings produced based on a reference altitude or due to atmospheric conditions. Display unit: 1 m (5 ft.) Altitude Memory Data: Manual save records: 40 (altitude, date, time) Auto save values:    High altitude (with month, day, time of reading), low altitude (with month, day, time of reading), cumulative ascent (with month, day, time of first reading), cumulative descent (with month, day, time of first reading) Other:    Reference altitude setting; Altitude graph; Altitude differential; Altitude auto measurement method (0'05 or 2'00)</li><li>Digital Compass: 60 seconds continuous measurement; Angle value 0° to 359°; Four direction pointers; Calibration (bidirectional, northerly); Magnetic declination correction; Bearing Memory</li><li>Barometer: Measurement and display range: 260 to 1,100 hPa (7.65 to 32.45 inHg) Display unit: 1 hPa (0.05 inHg) Measurement timing: Periodic atmospheric pressure measurement (at two hour intervals); Real time measurement, Barometric pressure sensor calibration, Barometric pressure graph, Atmospheric pressure differential graphic, Atmospheric pressure tendency information</li><li>Thermometer: Measurement and display range: -10.0 to 60.0°C (14.0 to 140.0°F) Display unit: 0.1°C (0.2°F) Real time measurement, Temperature sensor calibration</li><li>Bearing Sensor Precision: Direction: Within <math>\pm 10^\circ</math> Values are guaranteed for a temperature range of -10°C to 60°C (14.0 to 140.0°F) North pointer: Within <math>\pm 2</math> digital segments</li><li>Temperature Sensor Precision: <math>\pm 2^\circ\text{C}</math> (<math>\pm 3.6^\circ\text{F}</math>) in range of -10°C to 60°C (14.0 to 140.0°F)</li><li>Pressure Sensor Precision:<table><thead><tr><th></th><th>Conditions (Altitude)</th><th>Altimeter</th><th>Barometer</th></tr></thead><tbody><tr><td rowspan="2">Fixed temperature</td><td>0 to 6000 m 0 to 19680 ft.</td><td><math>\pm</math> (altitude differential <math>\times 2\% + 15</math> m) <math>\pm</math> (altitude differential <math>\times 2\% + 50</math> ft.) ft.</td><td><math>\pm</math> (pressure differential <math>\times 2\% + 2</math> hPa) hPa</td></tr><tr><td>6000 to 10000 m 19680 to 32800 ft.</td><td><math>\pm</math> (altitude differential <math>\times 2\% + 25</math> m) <math>\pm</math> (altitude differential <math>\times 2\% + 90</math> ft.) ft.</td><td><math>\pm</math> (pressure differential <math>\times 2\% + 0.059</math> inHg) inHg</td></tr><tr><td rowspan="2">Effect of variable temperature</td><td>0 to 6000 m 0 to 19680 ft.</td><td><math>\pm 50</math> m every 10°C <math>\pm 170</math> ft. every 50°F</td><td><math>\pm 5</math> hPa every 10°C</td></tr><tr><td>6000 to 10000 m 19680 to 32800 ft.</td><td><math>\pm 70</math> m every 10°C <math>\pm 230</math> ft. every 50°F</td><td><math>\pm 0.148</math> inHg every 50°F</td></tr></tbody></table></li></ul> <ul style="list-style-type: none"><li>Values are guaranteed for a temperature range of -10°C to 40°C. (14°F to 104°F)</li><li>Precision is lessened by strong impact to either the watch or the sensor, and by temperature extremes.</li><li>World Time: 48 cities (31 time zones) Other: Daylight Saving Time/Standard Time</li><li>Stopwatch: Measuring unit: 1/100 second Measuring capacity: 999:59' 59.9" Measuring modes: Elapsed time, split time, two finishes</li><li>Countdown Timer: Measuring unit: 1 second Countdown start time setting range: 24-hour (1-minute unit)</li><li>Alarms: 4 Daily alarms; Hourly time signal</li><li>Sunrise time and Sunset time from 2000/1/1 to 2099/12/31</li><li>Illumination: LED ; Selectable illumination duration (approximately 1 second or 3 seconds); Auto Light Switch (Full Auto EL Light operates only in the dark)</li><li>Other: Battery power indicator; Power Saving; Low-temperature resistance (-10°C/14°F); Button operation tone on/off</li></ul>		Conditions (Altitude)	Altimeter	Barometer	Fixed temperature	0 to 6000 m 0 to 19680 ft.	$\pm$ (altitude differential $\times 2\% + 15$ m) $\pm$ (altitude differential $\times 2\% + 50$ ft.) ft.	$\pm$ (pressure differential $\times 2\% + 2$ hPa) hPa	6000 to 10000 m 19680 to 32800 ft.	$\pm$ (altitude differential $\times 2\% + 25$ m) $\pm$ (altitude differential $\times 2\% + 90$ ft.) ft.	$\pm$ (pressure differential $\times 2\% + 0.059$ inHg) inHg	Effect of variable temperature	0 to 6000 m 0 to 19680 ft.	$\pm 50$ m every 10°C $\pm 170$ ft. every 50°F	$\pm 5$ hPa every 10°C	6000 to 10000 m 19680 to 32800 ft.	$\pm 70$ m every 10°C $\pm 230$ ft. every 50°F	$\pm 0.148$ inHg every 50°F
	Conditions (Altitude)	Altimeter	Barometer																
Fixed temperature	0 to 6000 m 0 to 19680 ft.	$\pm$ (altitude differential $\times 2\% + 15$ m) $\pm$ (altitude differential $\times 2\% + 50$ ft.) ft.	$\pm$ (pressure differential $\times 2\% + 2$ hPa) hPa																
	6000 to 10000 m 19680 to 32800 ft.	$\pm$ (altitude differential $\times 2\% + 25$ m) $\pm$ (altitude differential $\times 2\% + 90$ ft.) ft.	$\pm$ (pressure differential $\times 2\% + 0.059$ inHg) inHg																
Effect of variable temperature	0 to 6000 m 0 to 19680 ft.	$\pm 50$ m every 10°C $\pm 170$ ft. every 50°F	$\pm 5$ hPa every 10°C																
	6000 to 10000 m 19680 to 32800 ft.	$\pm 70$ m every 10°C $\pm 230$ ft. every 50°F	$\pm 0.148$ inHg every 50°F																

## 2. DRAWINGS: MODULE QW-3410

### 2-1. LCD DIAGRAM



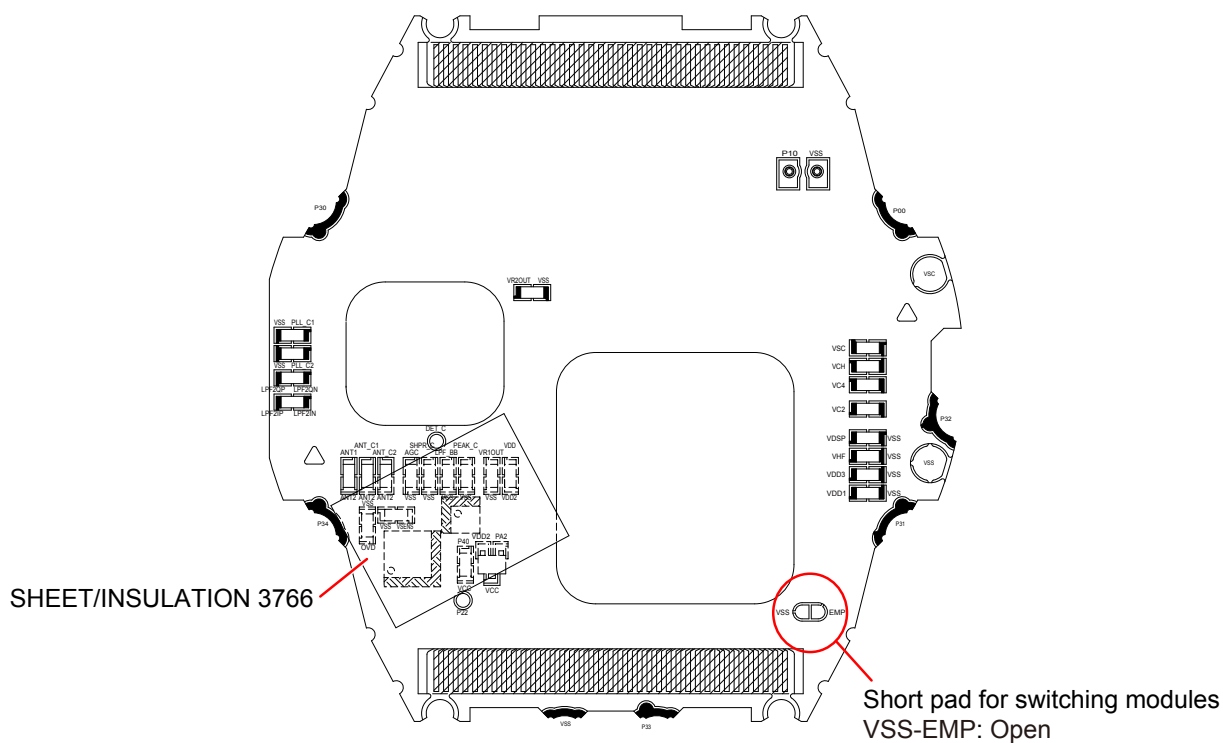
SEG	COM	COM0	COM1	COM2	COM3	COM4
SEG0		x20y5	x20y6	x20y7	x20y3	x20y4
SEG1			°C	°F	baro	
SEG2			c6	sunset	b6	a6
SEG3		h6	e6	d6	g6	f6
SEG4			c7	point1	g7	b7
SEG5		hyp	e7	d7	f7	a7
SEG6		col1	c8	d8	b8	a8
SEG7		pm1	e8	high	g8	f8
SEG8			c9	mid	b9	
SEG9			ade9	low	g9	
SEG10		ft	d0	autolight	c0	b0
SEG11		a0	e0	inhg	g0	f0
SEG12		meter	c1	hpa	b1	a1
SEG13		dst	e1	d1	g1	f1
SEG14		x20y0	sun	deg	x20y2	x20y1
SEG15		x19y0	a2	mute	x19y2	x19y1
SEG16		x18y0	f2	b2	x18y2	x18y1
SEG17		x17y0	g2	c2	x17y2	x17y1
SEG18		x16y0	e2	d2	x16y2	x16y1
SEG19		x15y0	a3	sig	x15y2	x15y1
SEG20		x14y0	f3	b3	x14y2	x14y1
SEG21		x13y0	g3	c3	x13y2	x13y1
SEG22		x12y0	e3	d3	x12y2	x12y1
SEG23		x11y0	min	point0	x11y2	x11y1
SEG24		x10y0	col0	alm	x10y2	x10y1
SEG25		x9y0	a4	b4	x9y2	x9y1
SEG26		x8y0	f4	g4	x8y2	x8y1
SEG27		x7y0	e4	c4	x7y2	x7y1
SEG28		x6y0	d4	snz	x6y2	x6y1
SEG29		x5y0	a5	b5	x5y2	x5y1
SEG30		x4y0	f5	g5	x4y2	x4y1
SEG31		x3y0	e5	c5	x3y2	x3y1
SEG32		x2y0	minus0	d5	x2y2	x2y1
SEG33		x1y0	ant	pm0	x1y2	x1y1

SEG	COM	COM0	COM1	COM2	COM3	COM4
SEG34		x0y0	minus1	plus	x0y2	x0y1
SEG37		k22	k21	k20	k24	k23
SEG38		k27	k28	k29	k25	k26
SEG39		k32	k31	k30	k34	k33
SEG40		k37	k38	k39	k35	k36
SEG41		k42	k41	k40	k44	k43
SEG42		k47	k48	k49	k45	k46
SEG43		k52	k51	k50	k54	k53
SEG44		k57	k58	k59	k55	k56
SEG45		k2	k1	k0	k4	k3
SEG46		k7	k8	k9	k5	k6
SEG47		k12	k11	k10	k14	k13
SEG48		k17	k18	k19	k15	k16
SEG49		x0y5	x0y6	x0y7	x0y3	x0y4
SEG50		x1y5	x1y6	x1y7	x1y3	x1y4
SEG51		x2y5	x2y6	x2y7	x2y3	x2y4
SEG52		x3y5	x3y6	x3y7	x3y3	x3y4
SEG53		x4y5	x4y6	x4y7	x4y3	x4y4
SEG54		x5y5	x5y6	x5y7	x5y3	x5y4
SEG55		x6y5	x6y6	x6y7	x6y3	x6y4
SEG56		x7y5	x7y6	x7y7	x7y3	x7y4
SEG57		x8y5	x8y6	x8y7	x8y3	x8y4
SEG58		x9y5	x9y6	x9y7	x9y3	x9y4
SEG59		x10y5	x10y6	x10y7	x10y3	x10y4
SEG60		x11y5	x11y6	x11y7	x11y3	x11y4
SEG61		x12y5	x12y6	x12y7	x12y3	x12y4
SEG62		x13y5	x13y6	x13y7	x13y3	x13y4
SEG63		x14y5	x14y6	x14y7	x14y3	x14y4
SEG64		x15y5	x15y6	x15y7	x15y3	x15y4
SEG65		x16y5	x16y6	x16y7	x16y3	x16y4
SEG66		x17y5	x17y6	x17y7	x17y3	x17y4
SEG67		x18y5	x18y6	x18y7	x18y3	x18y4
SEG68		x19y5	x19y6	x19y7	x19y3	x19y4

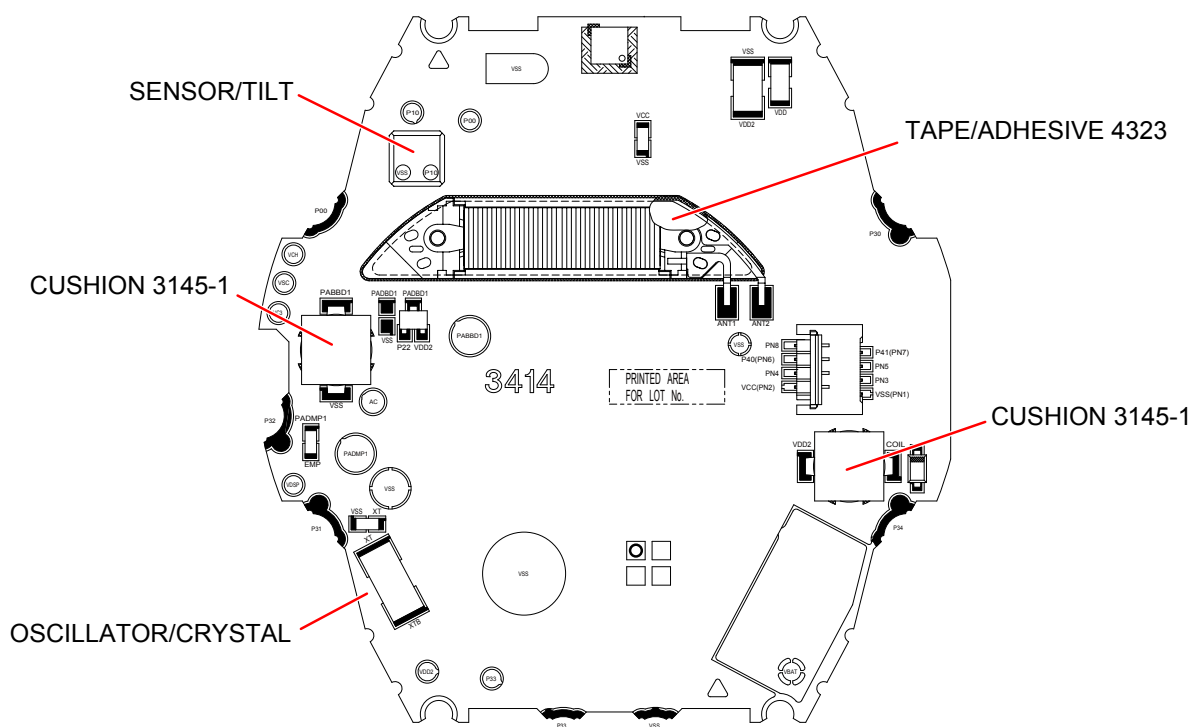
SEG	COM	SEG36
SEG35		ps

## 2-2. CHECKING TERMINALS AND COMPONENTS

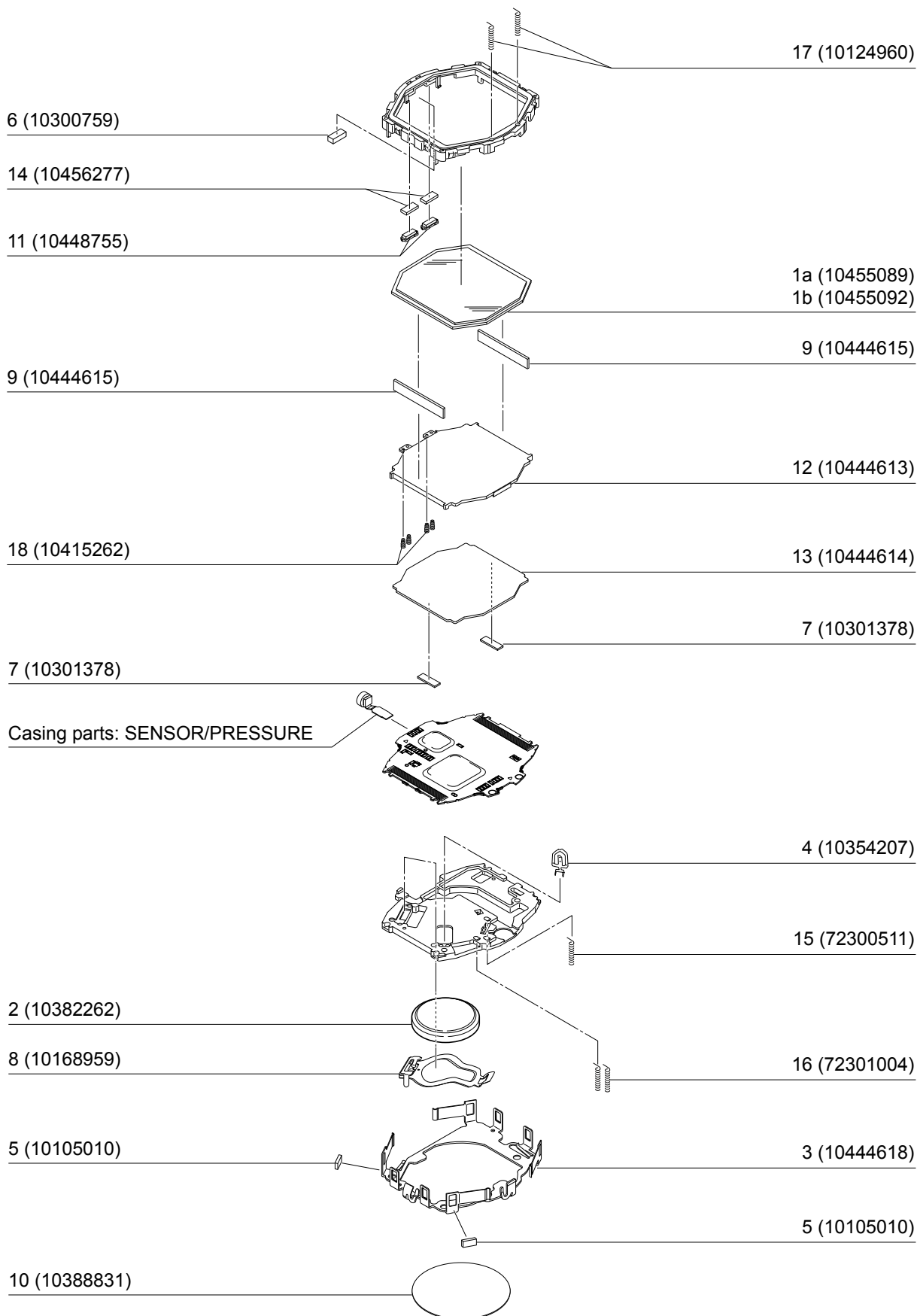
**< front side >**



**< back side >**



### 3. EXPLODED VIEW: MODULE QW-3410



#### 4. PARTS LIST: MODULE QW-3410

**QW-3410AT**  
**1 QW-3410AT-01TK**  
**2 QW-3410AT-02TK**

- Note: 1. Prices and specifications are subject to change without prior notice.  
 2. Spare parts are classified as follows according to their importance in after-sales service.  
     A Rank ----- Important  
     C Rank ----- Not Important  
 3. Batteries in Bulk pack on the tray will be supplied from our Overseas Spare Parts Section under charge basis. Batteries in Blister pack will be supplied from our Sales Department.  
 4. As for order/supply of spare parts, refer to the separate publication "GUIDE BOOK for spare parts supply".

Attention to order  
 1. The most of normal repair or initial repair within 1 year since released month can be done by main parts.  
 2. Minor parts should be ordered carefully in consideration of the actual usage of your repair and your technical skills.  
 3. Main parts should be ordered and stocked appropriately in consideration of your parts usage and repair usage for similar models.

MAIN PARTS						
Item	Code No.	Parts Name	Specification	Q'TY		R
				1	2	
	10458934	MODULE/WITHOUT MOVEMENT	QW-3410AT-01TK	1		A
	10458935	MODULE/WITHOUT MOVEMENT	QW-3410AT-02TK		1	A
1a	10455089	LCD	K3410-01THP	1		A
1b	10455092	LCD	K3410-02THNP		1	A

MINOR PARTS						
Item	Code No.	Parts Name	Specification	Q'TY		R
				1	2	
2	10382262	@BATTERY/LITHIUM-METAL(2)	CTL-920F/CS	1	1	C
3	10444618	CIRCUIT SUPPORTER 3414	RJQ568426-001V01	1	1	C
4	10354207	CONTACT/BATTERY(-)1828	Q359948-004V06	1	1	C
5	10105010	CUSHION 2608	Q471029-1	2	2	C
6	10300759	CUSHION 3145-3	RJQ543393-001V01	1	1	C
7	10301378	CUSHION 4334-1	RJQ532458-001V02	2	2	C
8	10168959	HOLDER/BATTERY 2730	Q255819-2V05	1	1	C
9	10444615	INTER CONNECTOR 3414	RJQ568428-001V01	2	2	C
10	10388831	LABEL 3260	RJQ557190-001V01	1	1	C
11	10448755	LED	RJQ558902*002ATTK	2	2	C
12	10444613	LIGHT GUIDE 3414	RJQ568427-001V01	1	1	C
13	10444614	REFRECTOR 3414	RJQ568553-001V01	1	1	C
14	10456277	REFLECTOR 3414-2	RJQ570923-001V01	2	2	C
15	72300511	SPRING/COIL 1253-2	Q439219-1	1	1	C

Notes: R - Rank  
 A: Important  
 C: Not Important

[illegible]

Notes: R - Rank  
A: Important  
C: Not Important



## 5. REPLACEMENT OF BATTERY: MODULE QW-3410

### 5-1. OPEN DISPLAY

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This model is equipped with EEPROM. When the back cover is open, a message "OPEN" is displayed on the LCD.

The watch is in the Timekeeping mode. Returns to the usual display when the cover is closed.

### 5-2. AC (ALL CLEAR)

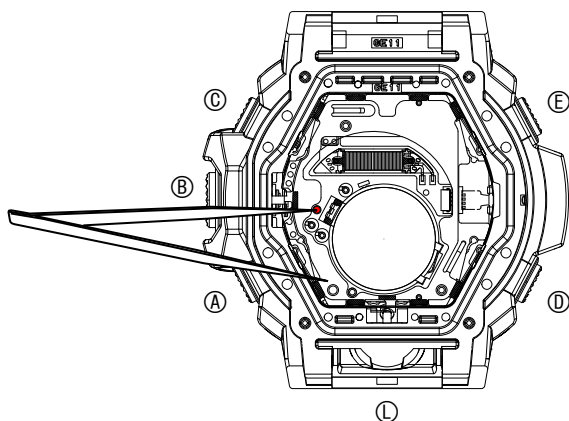
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Be sure to perform AC (All Clear) after a battery is replaced.

Unless AC is performed, the memory(s) and/or counter(s) may not be initialized and cause malfunctions.

- 1) Touch the AC contact and the CIRCUIT SUPPORTER 3414 with metallic tweezers.  
The contact should be made for about two seconds.
- 2) Close the back cover.
- 3) Press any button except **E** to go to the Timekeeping mode.  
Without pressing buttons, it takes approximately one minute to automatically go to the Timekeeping mode.

\* When removing the back cover, do not misplace the spring/coils.



### 5-3. SETTINGS AFTER AC

Function	Settings
After AC Mode	Timekeeping Mode (after pushing any button except $\text{E}$ .)
Timekeeping Mode	<p>Date and time: Friday, January 1, 2010 12:00:00 AM</p> <p>Display Switching: date, day of the week, hour, minute, second</p> <p>Home Time DST: AUTO</p> <p>Power-saving: ON</p> <p>Button Operation Tone: BEEP (ON)</p> <p>Auto Light: OFF</p> <p>Backlight afterglow: 1.5 sec (LIGHT1)</p> <p>Battery Level: HIGH</p> <p>Note: The voltage is checked with the timing of a minute carry, and then the actual battery level is displayed.</p> <p>Home City Code: TYO (UTC+9)</p> <p>Latitude/Longitude: Latitude 35.7 degrees north, longitude 139.7 degrees east</p> <p>Temperature Unit: °C</p> <p>Altitude Unit: m</p> <p>Barometric Pressure Unit: hPa</p> <p>Barometric Pressure Graph: OFF</p> <p>Barometric Pressure Information: OFF</p>
World Time	<p>WT City Code: UTC</p> <p>Time: 3:00:00 PM</p> <p>DST: All Cities OFF</p>
Stopwatch	Setting: "Reset" (0H 00' 00 00)
Countdown Timer	<p>Setting: "Reset" (0H 10' 00)</p> <p>Start Time: 0H 10' 00</p>
Alarm	<p>Display: Alarm 1</p> <p>Time: 12:00 AM (AL1-4, SNZ)</p> <p>Alarm: OFF (AL1-4)</p> <p>Snooze: OFF</p> <p>Hourly Time Signal: OFF</p>
Sunrise/Sunset	<p>Calculation starts when the mode is switched from the Time-keeping Mode.</p> <p>Date: Home City</p> <p>Sunrise/Sunset Time: cleared (Calculating)</p>
Altitude recall	<p>Setting: Blank pages</p> <p>Manual Memory data: cleared</p> <p>Auto Memory data: cleared</p>
Signal Reception	<p>Last Reception Display: "— : — — / — — — —"</p> <p>Auto reception: ON (Home City Code/TYO)</p> <p>Display: RECEIVED (Sweeping Display)</p>
Altimeter	<p>Altitude data: cleared</p> <p>Altitude tendency graph: cleared</p> <p>Altitude difference graph: cleared</p> <p>Altitude unit: meters (m)</p> <p>Altitude Offset: OFF</p> <p>Baseline altitude of altitude difference indicator: 0 m</p> <p>Display: Altitude tendency graph</p>

Function	Settings
Digital Compass	Magnetic Declination Angle Correction Value: 0° Magnetic Declination Correction: OFF Display: 4-directional graphic display
Barometer	Barometric Pressure / Temperature data: cleared Barometric Pressure tendency graph: cleared Pressure differential graphic: cleared Barometric Pressure Unit: hPa Temperature Unit: °C Temperature / Barometric Pressure Offset: OFF Barometric Pressure tendency Information: OFF

## 6. DISASSEMBLY AND REASSEMBLY: MODULE QW-3410

**Note:** The pressure sensor may be replaced separately.

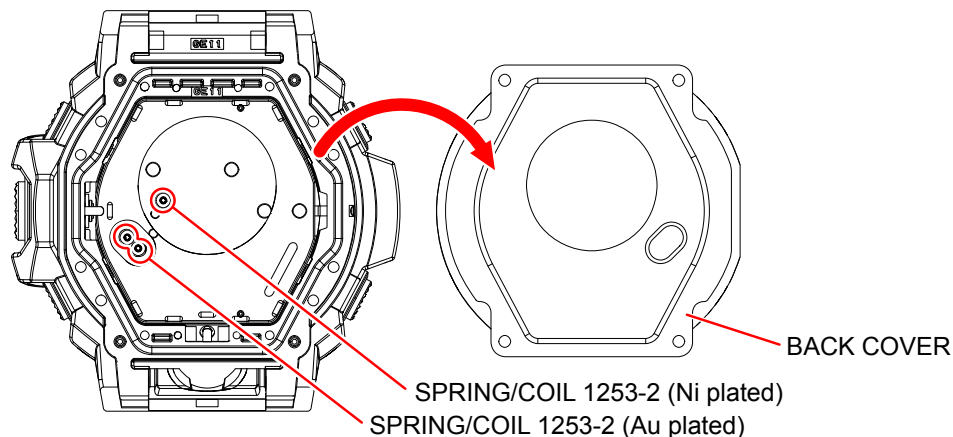
The temperature sensor is mounted on the flexible board of the pressure sensor; therefore, replacing the pressure sensor may repair some temperature measurement failures.

The O ring for the back cover has 6H, and 12H sides.

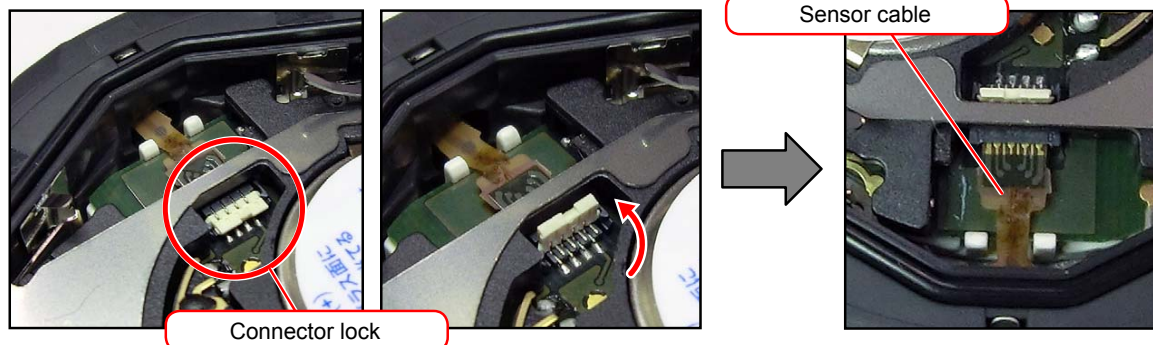
Be careful to place the O ring in the right direction.

### 6-1. REMOVING THE MODULE

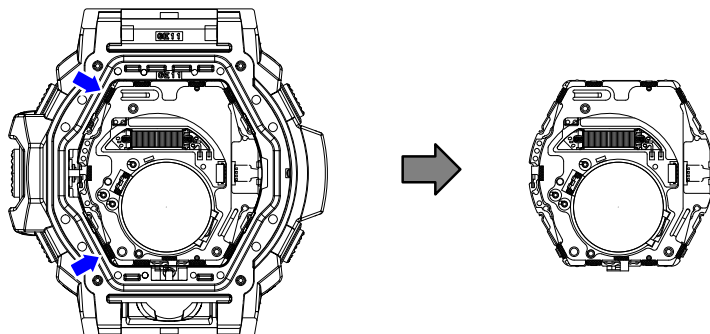
- 1) When removing the back cover, do not misplace the spring/coils.



- 2) Release the Connector lock.
- 3) Remove the Sensor cable.

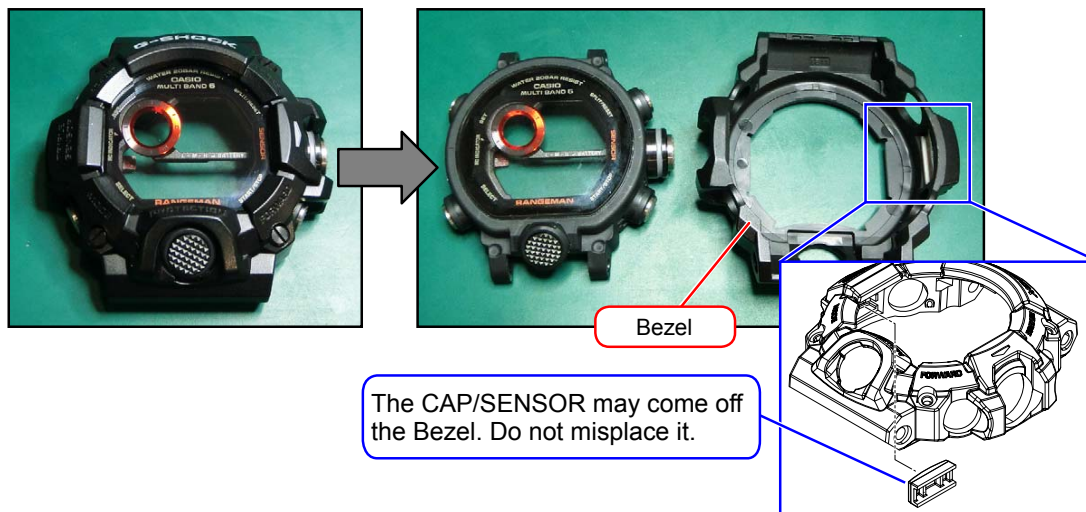


- 4) Please insert a precision screw driver into the gaps pointed by arrows between the module and the case.

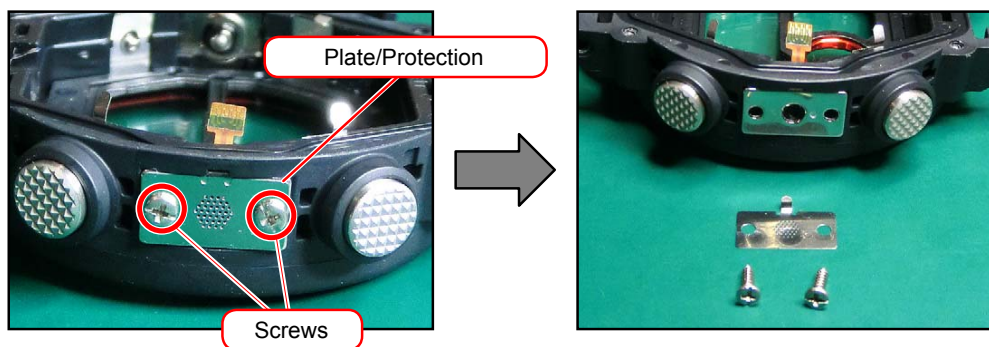


## 6-2. REMOVING THE SENSOR

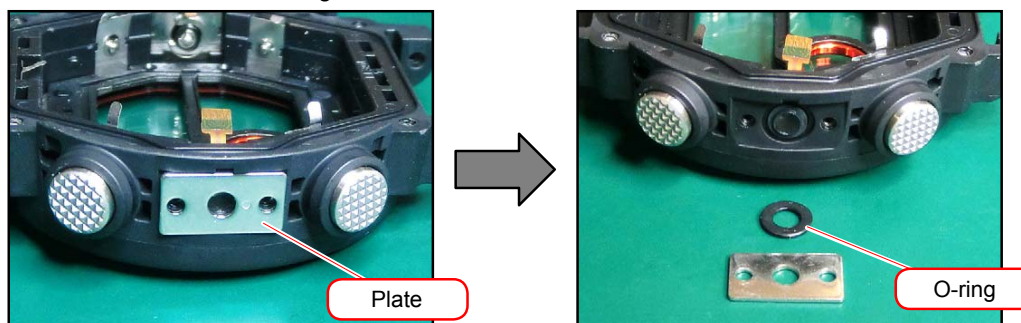
- 1) Remove the Bezel.



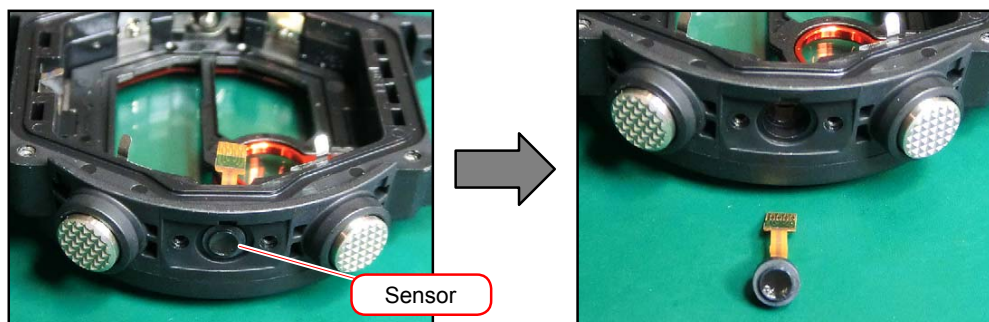
- 2) Undo two screws and the Plate/Protection.



- 3) Remove the Plate and O-ring.



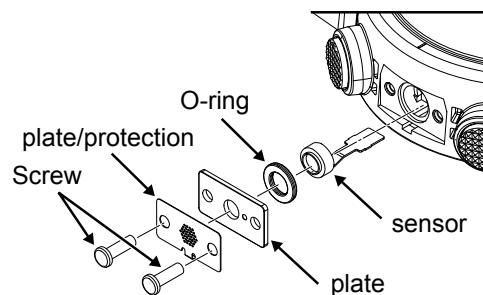
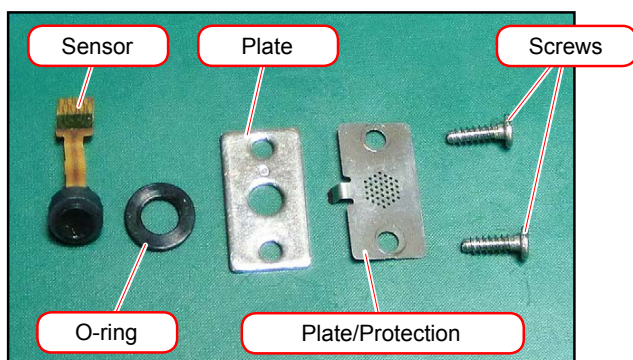
- 4) Remove the Sensor.





### 6-3. ASSEMBLING THE SENSOR

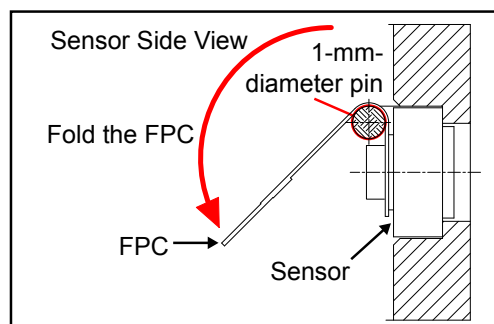
Please refer to the photo and the illustration below for the component structure of the Sensor.



#### Cautions concerning Assembling

When replacing the sensor, fold the new sensor cable into shape.

- 1) Secure the sensor in place.
- 2) Use a pin with 1-mm diameter to shape the sensor cable.  
Do not crease the sensor cable when shaping it.

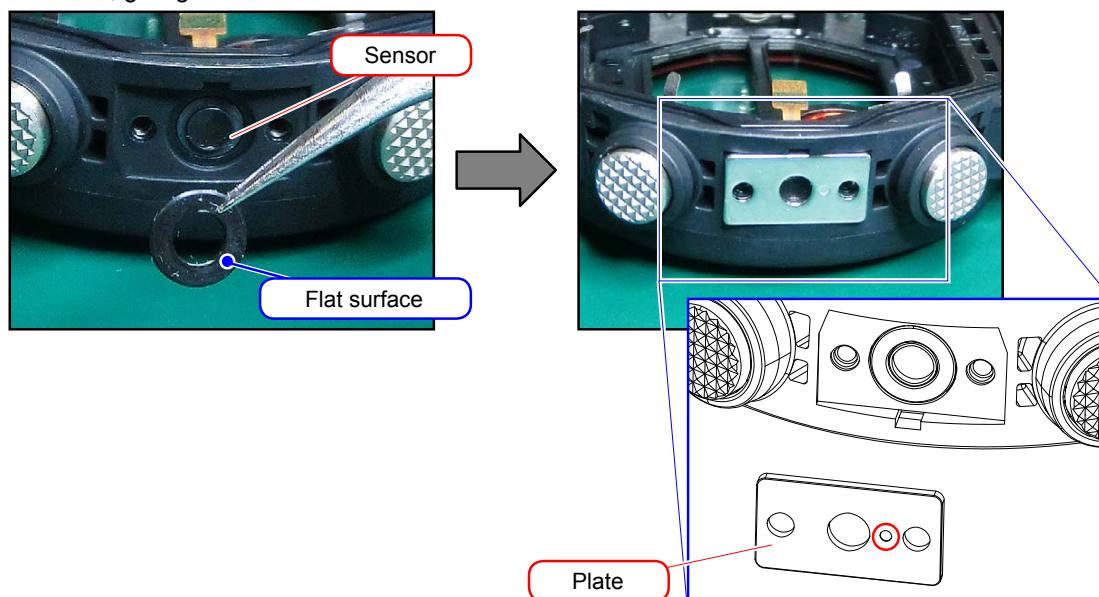


- 1) Set Sensor and O-ring.

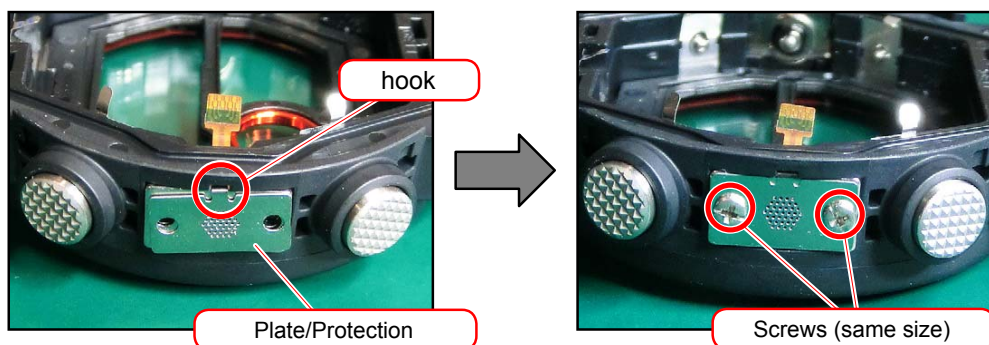
#### Cautions concerning Assembling

The Flat surface of the O-ring faces the Plate.

- 2) Set Plate, giving attention to its direction.

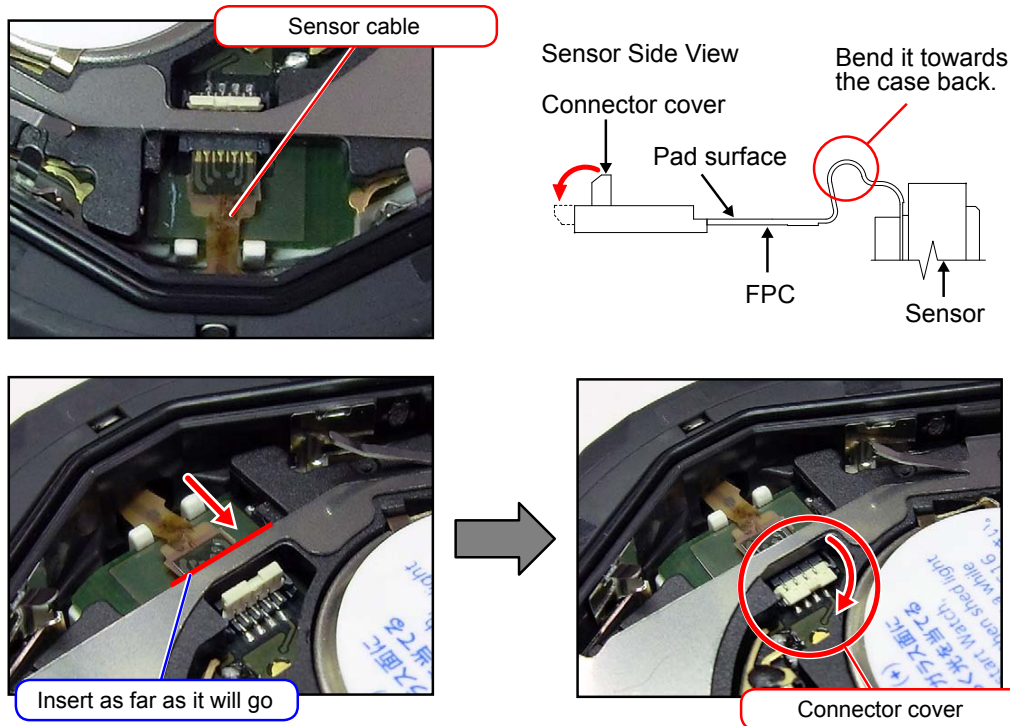


- 3) Position the Plate/Protection correctly on the plate, aligning the hook of the Plate/Protection to the hook-hole of the case. The hook is on the Back Cover side.
- 4) Attach the Plate/Protection with two screws.



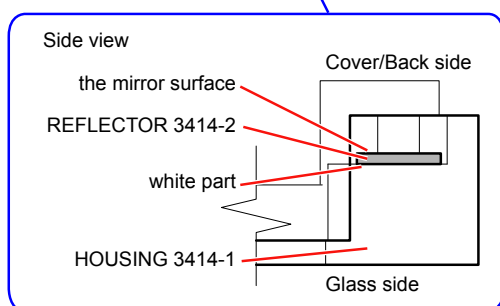
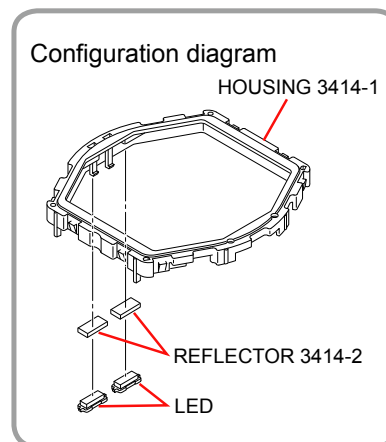
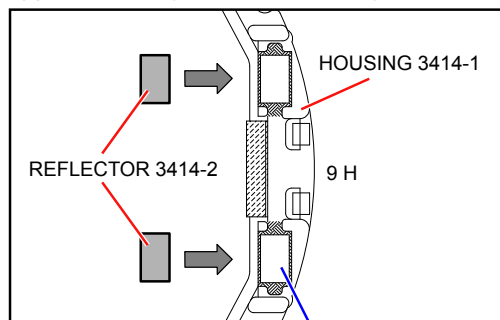
- 5) Insert the sensor cable into the connector as far as it will go and then close the cover.  
(The Back Cover side is the pad surface)

**Note: Form the pressure sensor FPC into shape before installing it.**



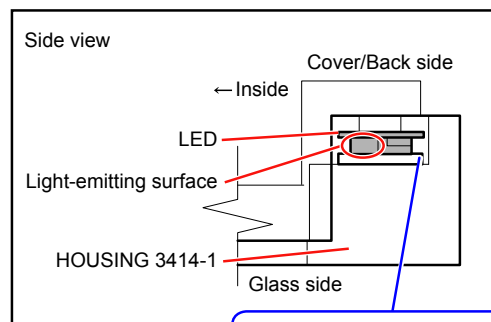
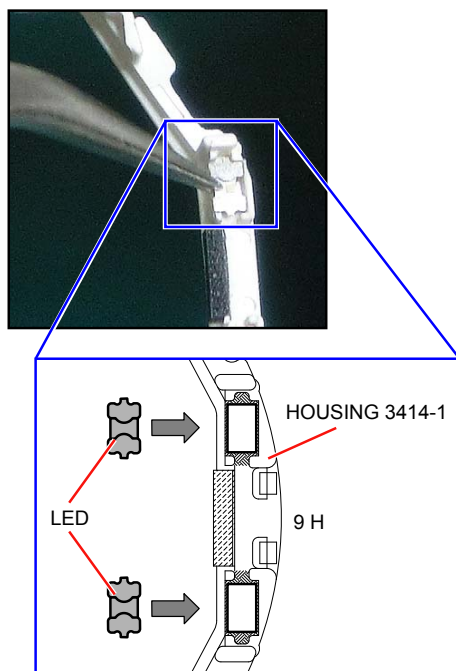
## 6-4. ATTACHING LED AND SPRING/COIL 5140-2

- 1) Remove the liner paper from the bottom surface (white part) of the REFLECTOR 3414-2, and attach it to the HOUSING 3414-1 in the position shown in the illustration below. The upper surface (the mirror surface) faces the Cover/Back.



- 2) Attach LED to the HOUSING 3414-1.

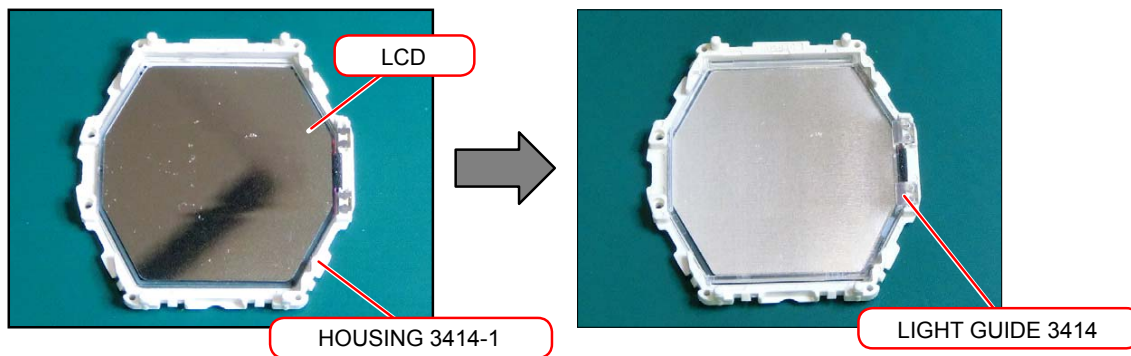
Orientation of LED: the light-emitting surface (white part) faces inside, and the terminal surface faces the Cover/Back.



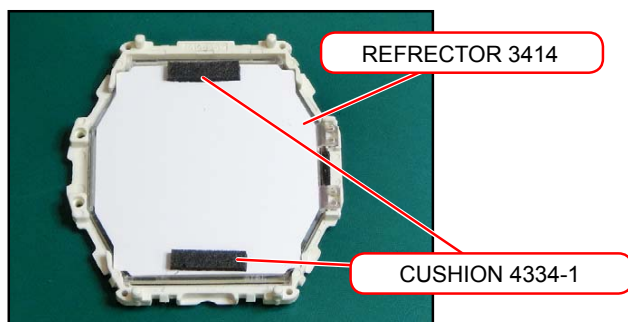
Press the edge of the LED against the end.



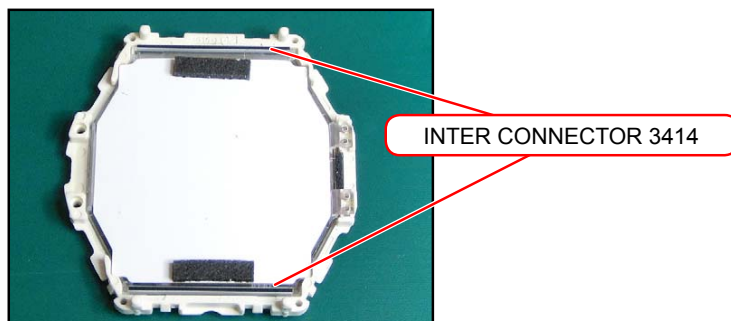
- 3) Attach the LCD to the HOUSING 3414-1.  
Attach the LIGHT GUIDE 3414 to the LCD.



- 4) Attach the REFLECTOR 3414 and the CUSHION 4334-1.

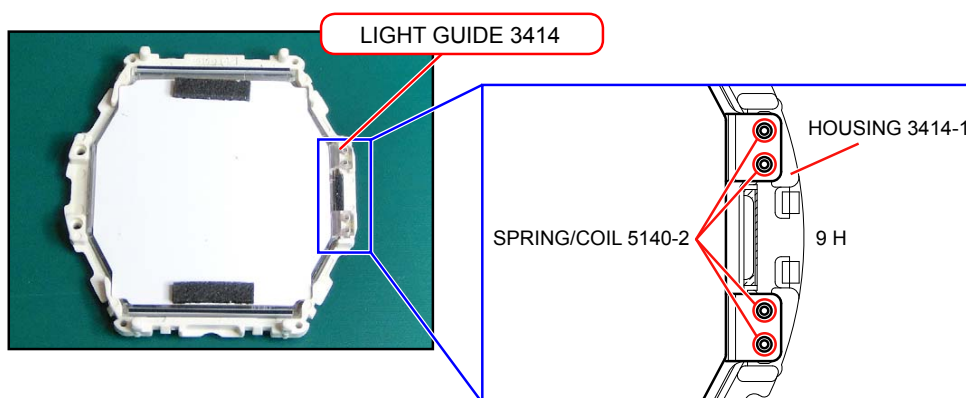


- 5) Attach INTER CONNECTOR 3414 to the LIGHT GUIDE 3414.



- 6) Attach the SPRING/COIL 5140-2 for the LED to the LIGHT GUIDE 3414.

**Note: Do not misplace the parts when assembling.**



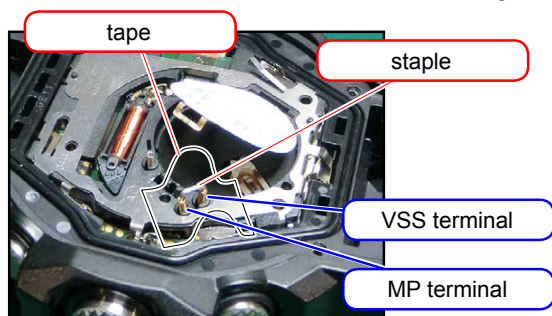
## 7. TESTING: MODULE QW-3410

### 7-1. MEASURING CURRENT CONSUMPTION

If irregularity of current consumption is suspected, measure the current consumption.

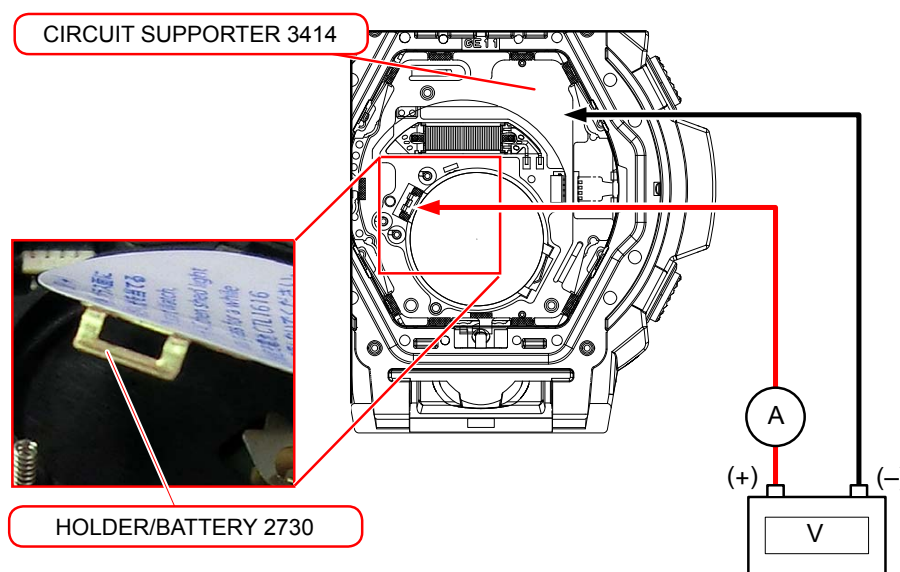
#### •Condition

Short-circuit the MP and VSS terminals using a metal object like a staple.



Use a stable power source and an ammeter.

Connect the positive electrode to the HOLDER/BATTERY 2730, the negative electrode to the CIRCUIT SUPPORTER 3414.



- 1) Apply a voltage of 2.5.
- 2) Perform AC.
- 3) Wait two seconds.
- 4) Shield the dial from light.
- 5) Measure the current.

## 7-2. ACCURACY CHECKING

Check the accuracy of the module with a quartz timer after switching the module to [ ACCURACY CHECKING MODE ].

The operations are shown below:

1) SWITCHING TO [ ACCURACY CHECKING MODE ]

While pressing the **(E)** button, press **(A)** and **(D)** buttons in the normal timekeeping mode.

Then the LCD drive signals are changed to 1/4 duty drive signals so that you can check the accuracy with the quartz timer.

Measure the accuracy value on the following conditions.

SENSOR	GATE TIME
LCD	16 seconds

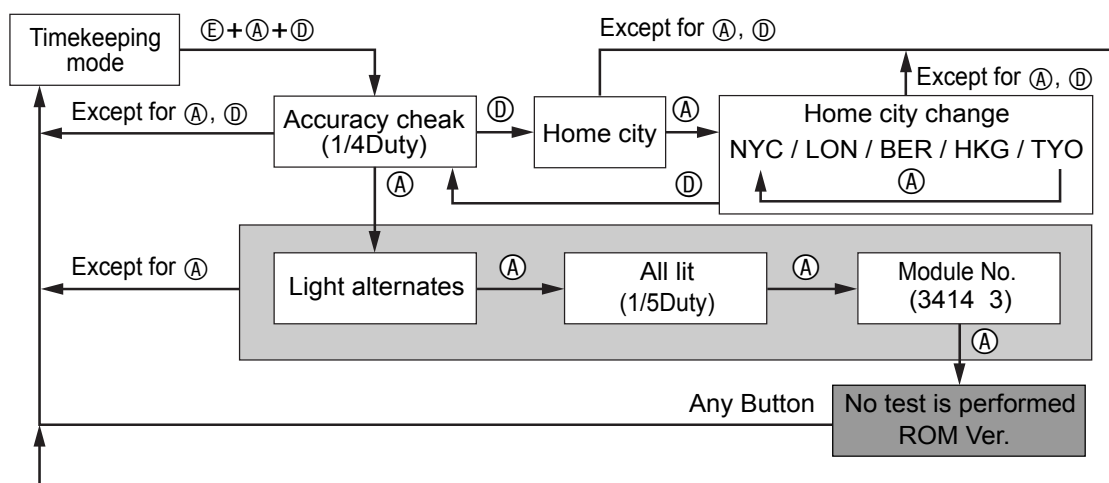


## 2) CANCELLATION OF THE [ ACCURACY CHECKING MODE ]

Press **(B)**, **(C)**, **(E)**, or **(L)**.

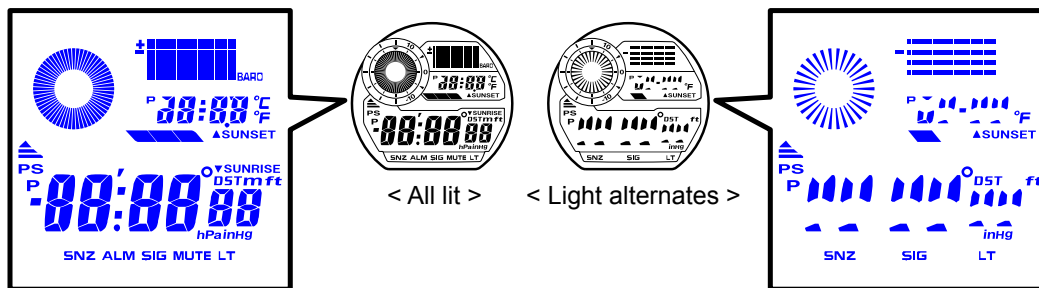
Then the watch returns to the Timekeeping mode.

The watch will also automatically return to the timekeeping mode in 1 ~ 2 hour(s) without any operation.



### 7-3. CHECKING THE LCD SEGMENTS

- All lit : Check that all the segments are lit.
- Light alternates: Check that only the specified segments are lit.



### 7-4. CONFIGURING HOME CITY

- 1) While in the Timekeeping mode, hold down (E) and press (A) and (D) at the same time.
- 2) Press (D).  
The Home City is displayed on the LCD.
- 3) Each time (A) is pressed, the Home City switches in the order below.

NYC → LON → PAR → HKG → TYO → NYC



Configuration of each home city

HOME CITY	LCD	Calibration signal	DST Setting (After AC)
NYC	NYC	WWVB	OFF
LON	LON	MSF	
BER	BER	DCF77	
HKG	HKG	BPC	
TYO	TYO	JJY40/60	

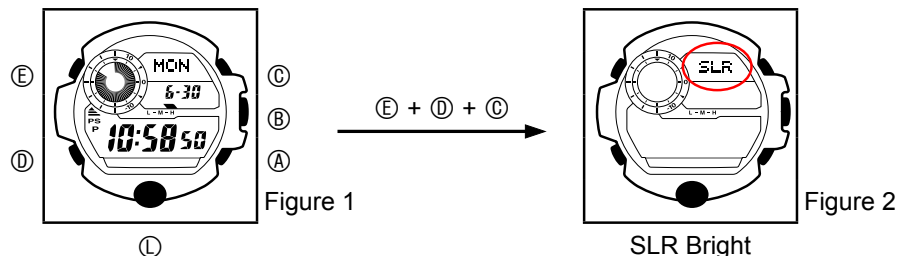
- 4) Exiting the Test mode.  
Press (D) to return to the accuracy checking mode.

## 7-5. SOLAR CELL-PCB ASS'Y CONTACT CHECKING

Check a Solar cell and PCB ass'y are contacted correctly by contact springs, when a module is assembled.

1) Enter the TEST mode in a sufficiently-lit area with its face up.

1-1) While pressing  $\text{E}$  button, press  $\text{D}$  and  $\text{C}$  buttons in the normal timekeeping mode.



2) Check a Solar cell and PCB ass'y contact in the following order.

2-1) Check that only "SLR" is displayed as shown in Figure 2, and wait 5 seconds.

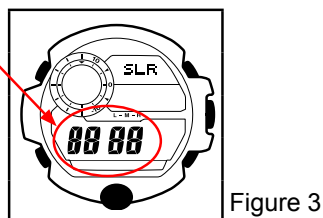
2-2) Check that the display remains the same.

2-3) Place the watch on a desk with its glass face down for 5 seconds or more. Or go to a dark area and leave the watch for 5 seconds or more.

2-4) Check that "8888" appears on the display indicating that light is insufficient.

Appear "8888" on display.

Once "8888" appears, the display remains the same even after the watch face is exposed to light.



3) To exit from the TEST mode, press any button except  $\text{D}$ .

## 7-6. HOW TO CHECK TILT SENSOR

1) While pressing  $\text{E}$  button, press  $\text{D}$  and  $\text{C}$  buttons in the normal timekeeping mode. Press  $\text{D}$ .

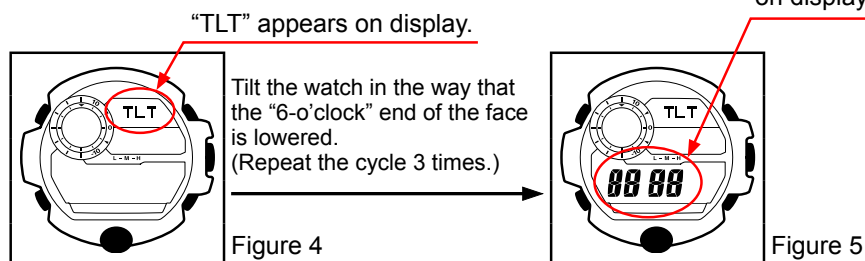
2) Check the display indicates as figure 4.

3) Tilt the watch in the way that the "6-o'clock" end of the face is lowered. (45°)

4) Check the display indicates as figure 5.

5) One tilting cycle is 0°(1 sec.) → 45°(1 sec.) → 0°.

Repeat the cycle 3 times and check "8888" appears twice or more.

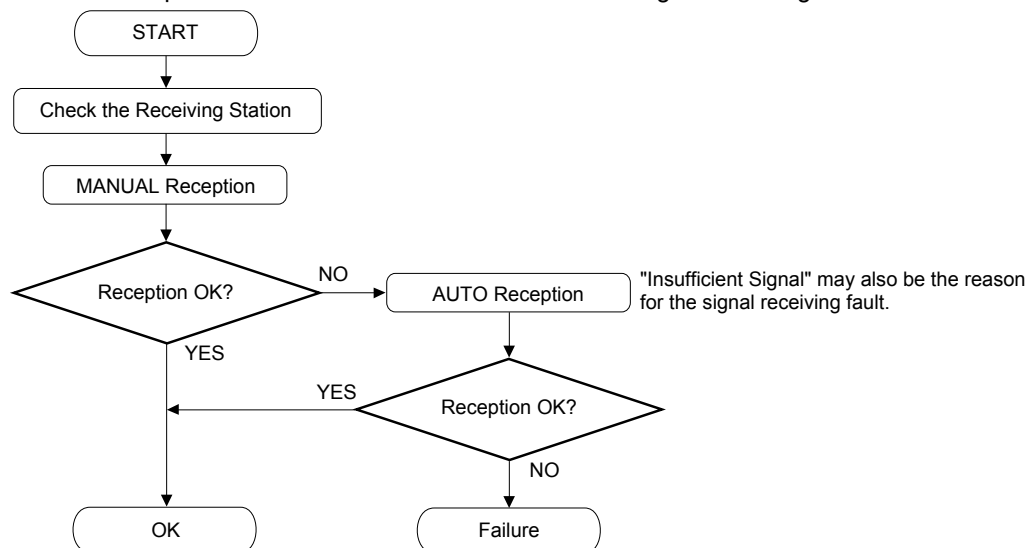


6) To exit from TEST mode, press any button except  $\text{D}$ .

## 7-7. TIME CALIBRATION SIGNAL TEST

A signal reception failure may be caused by a number of reasons.

Follow the steps shown in the flowchart below to run the signal receiving test.



### Insufficient Signal

The time calibration signal may not be properly received under the following conditions.

- The strength of the signal has changed due to season or time of day
- The watch is placed in the reinforced concrete building
- There is a broadcasting station nearby
- Strong enough signal cannot be received due to the position of the watch

The real signal in China differs from the signal for the test with TEM cell.

- \* To check the real signal reception in China, perform the inspection in the normal mode.
- \* To check the signal reception for China with TEM cell, perform the inspection in the Test Mode.

### 7-7-1. MANUAL/AUTO Reception

For details of MANUAL and AUTO reception modes, refer to the Operation Guide.

#### MANUAL Reception

While in the Timekeeping mode, press ⑩ 7 times to go to the Reception mode. Holding down ⑨ for two seconds starts the Reception.

Reception OK: The time is adjusted and "GET" appears on the display.

Reception NG: The time is not adjusted and "ERR" appears on the display.

- \* Press any button to end the manual reception, then the watch returns to the Reception mode.
- \* Press any button to end the reception result display, then the watch returns to the Reception mode. Or one or two minutes after displaying the result, the watch returns to the Reception mode automatically
- \* Press ⑩ to return to the Timekeeping mode from the Reception mode.

Location of the buttons



#### AUTO Reception

Turn on the AUTO Reception setting. When AUTO Reception is turned ON, the calibration signal is automatically received up to 6 times from midnight through early morning.

(If reception is successful once, the subsequent AUTO reception will not be conducted on the same day.)

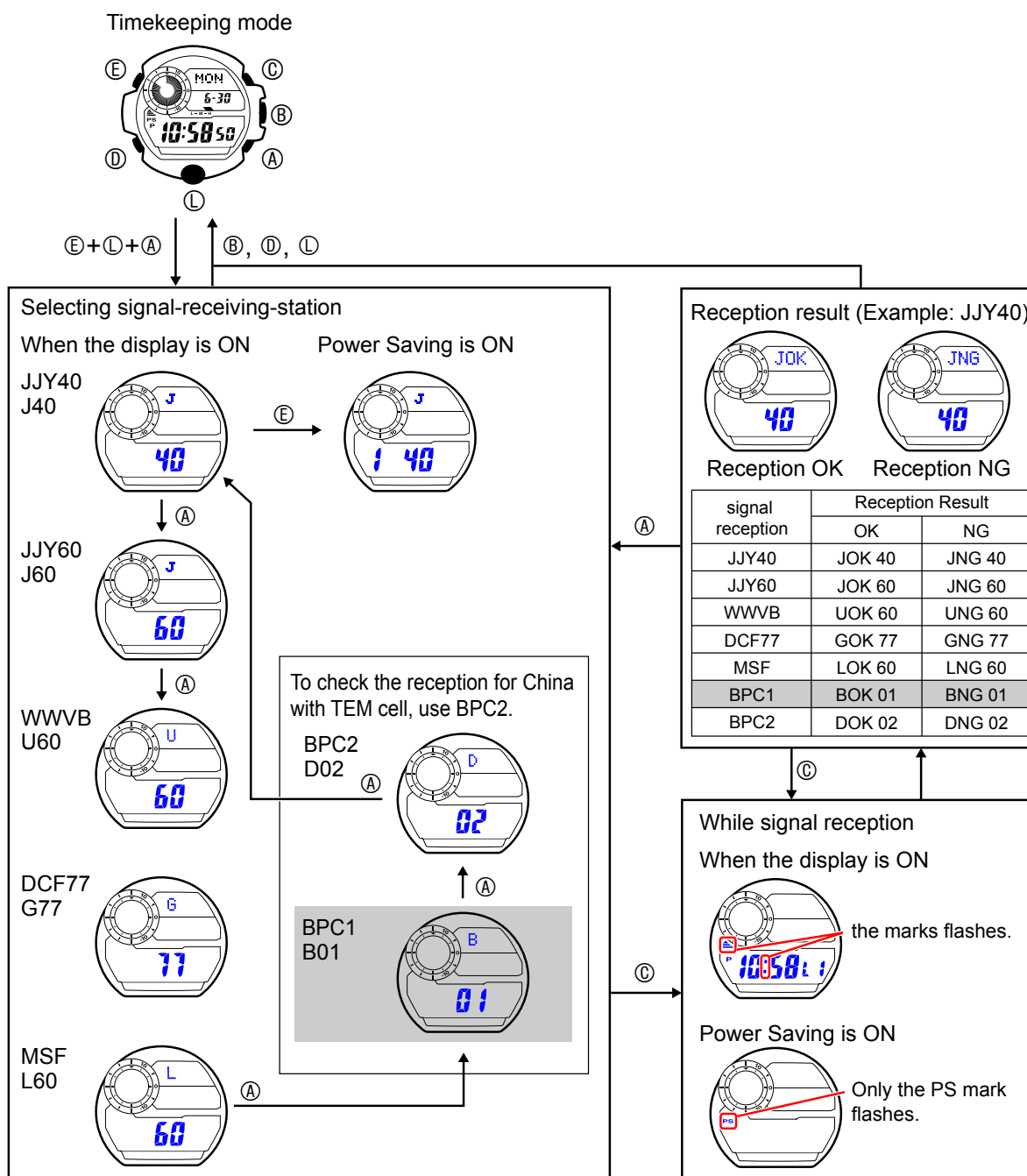
Whether reception was successful or not may be confirmed with [Last Receiving Date/Time] in the Reception mode.

(The date/time is updated after successful reception.)

**Note: Auto Reception is conducted only in timekeeping mode and World Time mode.**

## 7-7-2. TEST MODE

- 1) While in the Timekeeping mode, hold down **(E)** and press **(L)** and **(A)** at the same time to go to the Selecting signal-receiving-station mode in the Time Calibration Signal Test mode.
- 2) Each time **(A)** is pressed, the signal receiving station changes as shown below.
- 3) Press **(C)** to start receiving a signal.
- 4) Pressing any button during reception results in a reception failure.
- 5) After approximately 7 minutes, check the indication and determine the result by referring to the table below.
- 6) In the Test mode, press **(B)**, **(D)**, or **(L)** to return to the Timekeeping mode.  
Or one to two hours after the last button operation, the watch returns to the Timekeeping mode automatically



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Correction of page 17

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